

Work Order ID 71515-1

Tuesday, July 05, 2011 11:43:58 AM

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Item ID: D139-799-017

Revision ID:

Item Name: Floor Protector

Start Date: 7/5/2011 Start Qty: 2.00

Required Date: 7/15/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw Nbr

Revision Nbr

IIN-D139-799

D

100

0.00

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-017
CHG002

0.00

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Accept

Cust Item ID:

Customer:

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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11 07 26 (3)

11/07/18 11/07/20 (4)

11 07 26 (3)

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Item ID: D139-799-017

Revision ID:

Item Name: Floor Protector

Start Date: 7/5/2011 Start Qty: 2.00

Required Date: 7/15/2011 Req'd Qty: 2.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D139-799-017

Location:

PPP rev:

DRAFT

11/7/26 B

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

11/7/26 B

11-07-24 B

Picklist Print

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Work Order ID: 71515

Parent Item: D139-799-017

Parent Item Name: Floor Protector



Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B 10.06.08 new issue DD verf:JLM
AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3580-1

Manufactured

No

110

Each

193.0000

2

48

Joggle Bracket

Location

Loc Qty

Loc Code

ST068

193

62223

23

63042

12

63224

98

69696

60

D3628-1

Manufactured

No

110

Each

221.0000

2

48

Cupped Washer

Location

Loc Qty

Loc Code

ST071

221

63041

221

D4130-5

Manufactured

No

110

Each

0.0000

1

Fwd Cargo Floor Protector

D4130-7

Manufactured

No

110

Each

0.0000

1

Center Cargo Floor Protector

D4130-9

Manufactured

No

110

Each

0.0000

1

Aft Cargo Floor Protector

62223

63041

71419

71420

71421

11/07/20

71419

71420

71421

Picklist Print

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Page 2

Work Order ID: 71515

Parent Item: D139-799-017

Parent Item Name: Floor Protector



Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 2.00

Required Qty: 2.00

D4153-1

Manufactured No

110 Each

2.0000



Joggle Bracket



2

4

71422 YX

10

Location

Loc Qty

Loc Code

ST139

2

62811

110

Each

4.0000

D4166-1

Manufactured No



Placard, Max Load



2

4

62811 2X

JB 11/07/20

10

Location

Loc Qty

Loc Code

ST135

4

62867

4

62867 YX

71423 YX

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
		2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
			1		D4384-1	PLACARD
4	4				AN6H12	BOLT
			4		AN526-1032R16	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			20		MS21919WDG09	CLAMP
		8			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		8			MS27039-1-16	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
			2		NAS1149C0932R	WASHER (or AN960C916L)
		4			NAS1515H-5L	WASHER

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Revision: D

Date: 11.06.10